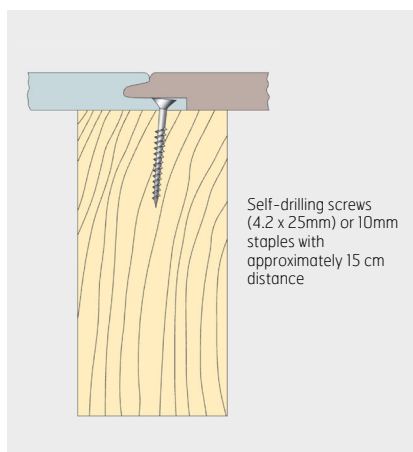
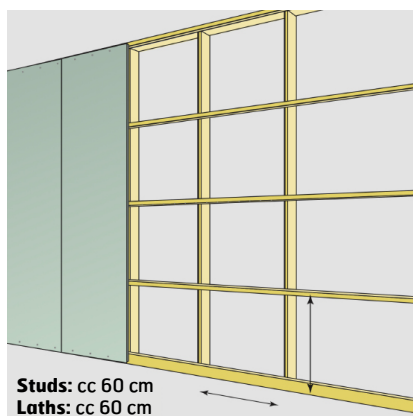
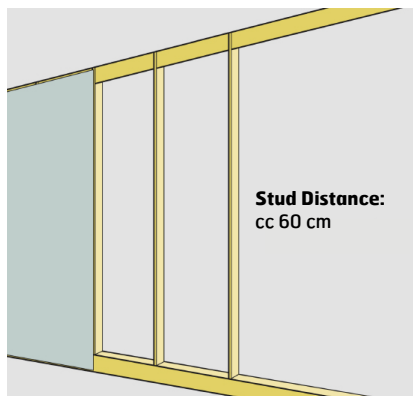


ASSEMBLY INSTRUCTIONS

ARBOR FERDIGMALT VEGG (pre-painted wall)

ARBOR FASPANEL (chamfer panel 6-board)

ARBOR SKYGGE/SKRÅ SPON



TECHNICAL DATA

THICKNESS:	12 mm
FORMAT:	260 x 2390 / 2740 mm
VISABLE MEASURE:	600 x 2390 / 2740 mm
COVERAGE:	1,43 / 1,64 m ²
JOINTS:	Tongue and Groove
FIXING:	Hidden
WEIGHT:	One board approx. 12 / 14 kg 1 m ² approx. 8 kg Package of 26 bundles x 2 boards: about 660/756 kg

AREAS OF USE

Arbor ferdigmalt, Arbor faspanel and Arbor skygge/skrå spon can all be used in every room where there are no requirements for moisture resistant materials.

IMPORTANT POINTS

- The Chipboards must be protected from moisture during transportation and storage. They must be stored at room temperature. Place 3-4 pieces of plank on the floor and put the boards on top of these.
- The boards should be assembled immediately after opening the packaging.
- Ventilation is essential for a good result.
- The installation should take place with a distance to corners from the floor and ceiling, doors, and windows, as well as other fixed building details to make room for any expansion.
- The expansion joint in corners and against fixed structures should be 5 mm.
- Arbor products are subject to thorough quality control, but it may occur that defective Chipboards enter the market. The products must therefore be checked before installation in accordance with our assembly instructions. Our liability for defects is limited to the board value.

ASSEMBLY INSTRUCTIONS

1. The boards are mounted on straightened studs with a center distance C/C 60 cm (see illustration) or on horizontal laths without support from vertical plate joints. Max lath distance 60cm. Internal and external corners must then be vertically blocked with the same lath dimension as usual. There must be installed extra horizontal blocking if heavy objects are to be hung on the wall.
2. The boards are mounted with screws or staples.
3. Start with the first board on the left, with the tongue towards the corner. This could also be cut off to obtain a neater corner. And remember 5 mm distance for expansion joint. Use a level.
4. Pre-painted boards should not be glued at the tongue and groove joint.
5. Place the board onto two wooden blocks with a 5 mm distance from the floor.
6. The boards are attached at the joint with screws made for laminate/fiber/wood, preferably self-drilling (4.2 x 25mm) or 10mm staples with approximately 15 cm distance (see illustration). However, there should be a 20 cm distance at the top and bottom of the board. Remember to adjust the pressure correctly when using a nail gun. Against the outer wall, the installation must take account for the moisture barrier.
7. Use Arbor FUGEMASSE (Sealant) or Arbor FLEXILIST (Flexitrim) to grout the corners. If you get damage on one of the boards, you can putty and paint over it with Arbor FLEKKMALING (Spotpaint). They all come in the same color as the boards.

REFERENCES

SINTEF Building and Infrastructure.
Norwegian Building Research Institute series No.
571.046 Chipboard, types, and properties
543.204 Building panels on walls and ceilings



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